

# Chapter 1 Stepper Motor Control

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2.1.3. Maximum motor speed The KL2531 and KL2541 stepper motor controllers use a signed 16-bit velocity reference, where full scale output (32767) gives the

maximum output speed of 125000 micro- steps per second.  
Micro-steps Step positions/rev (for 1.8° step motor) Revs/sec  
(max) Revs/min (max) 64 12800 9.77 586.2 32 6400 19.53  
1171.8